



Integrating Food Safety and Quality into Supply Chain Operations:

Strategies for Enhanced Efficiency and Compliance

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LOVE IN EVERY BITE. TRUST IN EVERY SCOOP.



Virginia – Home to the World's Largest Hummus Kitchen

Who is Sabra?

1986-2025

- **Birthplace:** Astoria, NY
- **2009:** RVA area
- **2015:**
 - Expansion: World's largest hummus plant
 - Moved HQ to White Plains, NY
- **2025:** Fully acquired by PepsiCo



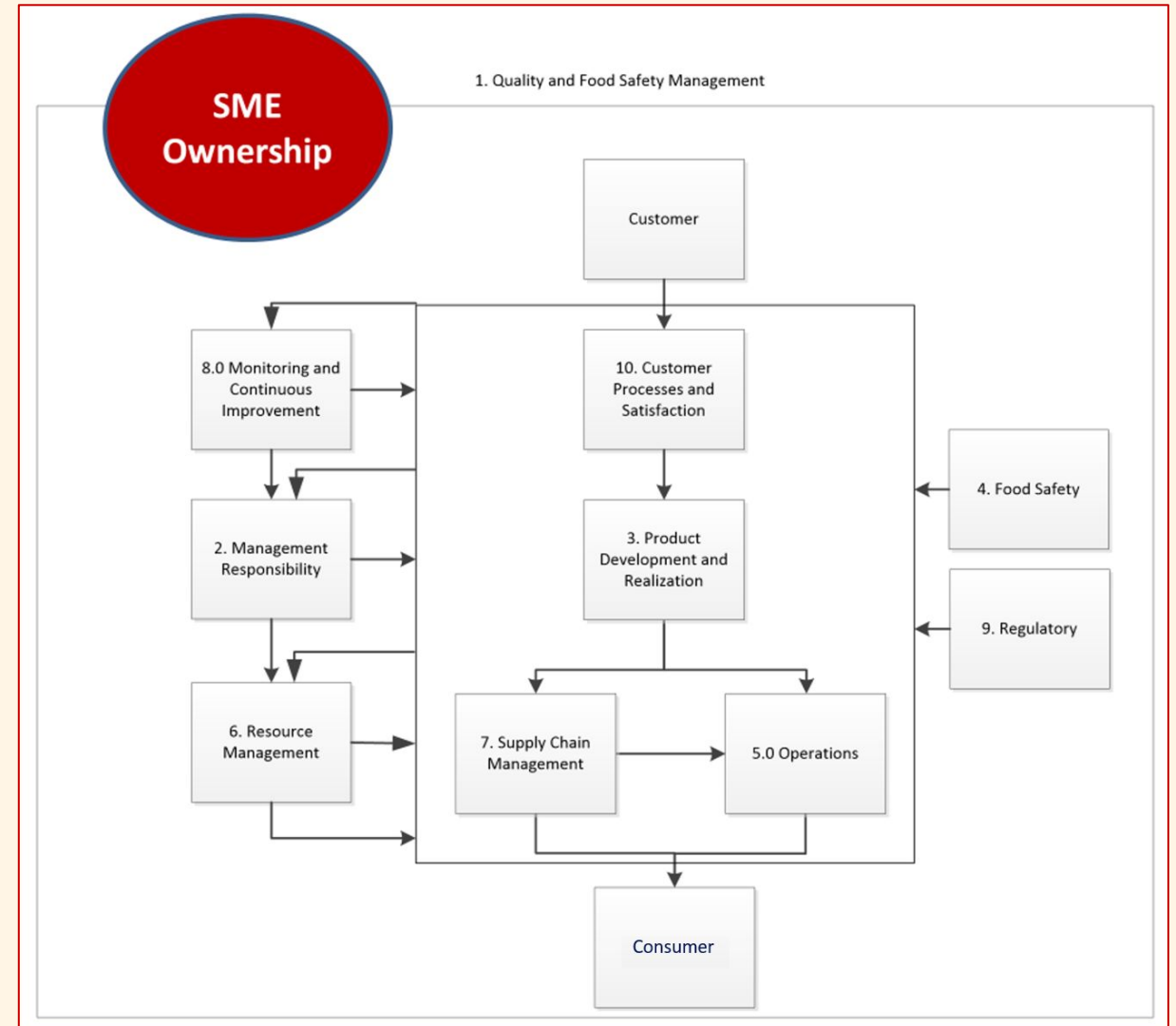
Integrating Food Safety and Quality into Supply Chain Operations

Implementing	Implementing standardized protocols to ensure consistent food safety across the supply chain
Leveraging	Leveraging data analytics to monitor quality metrics and drive continuous improvement
Collaborating	Collaborating with suppliers to maintain high-quality standards and compliance
Utilizing	Utilizing technology to enhance traceability and transparency in supply chain processes
Developing	Developing training programs to reinforce food safety practices among supply chain personnel
Aligning	Aligning supply chain operations with regulatory requirements and industry best practices

Implementing standardized protocols to ensure consistent food safety across the supply chain

Quality Management Structure

- Shows focus on Customer and Consumer
- Emphasizes the input of Food Safety & Regulatory
- Identifies impact for:
 - Monitoring
 - Continuous Improvement
 - Management Responsibilities
 - Resource Management



Understand your cross-functional touchpoints across the Value Stream



Product Development

Procurement

Manufacturing

Packaging

Distribution

Customer./Consumer Experience



- Food Safety Assessment
- Raw Materials
- Claims
- Customer Requirements

FSQ, R&D, Regulatory, Customer Sales

- Risk Assessment
- Supplier Audit/VNC
- Compliance Certification
- Supplier Development
- Food Fraud/EMA
- Development
- Issue Resolution

Supplier Quality Assurance, Procurement

- Food Safety Plan/HACCP
- Process Validation
- Sanitation
- QC Testing
- Allergen Management
- Quality Assurance
- RCA/CAPA
- Cost Non-Conformance

Operations, Process Engineering, FSQ

- Compliance Verification
- Food Grade/Recyclable
- Breakage/FM

Operations, Packaging Engineering, FSQ, Regulatory, Supply Chain

- Traceability
- Sanitary Transport Rule
- Chain of Custody
- Food Defense/Bioterrorism

Operations, Logistics, FSQ, Supply Chain

- Proactive Interactions
- Customer Audits / Expectations
- Problem Solving
- Technical Discussions
- Incident/ Crisis Management
- Consumer Experience

FSQ, Sales, Commercial Partner, Ops, R&D



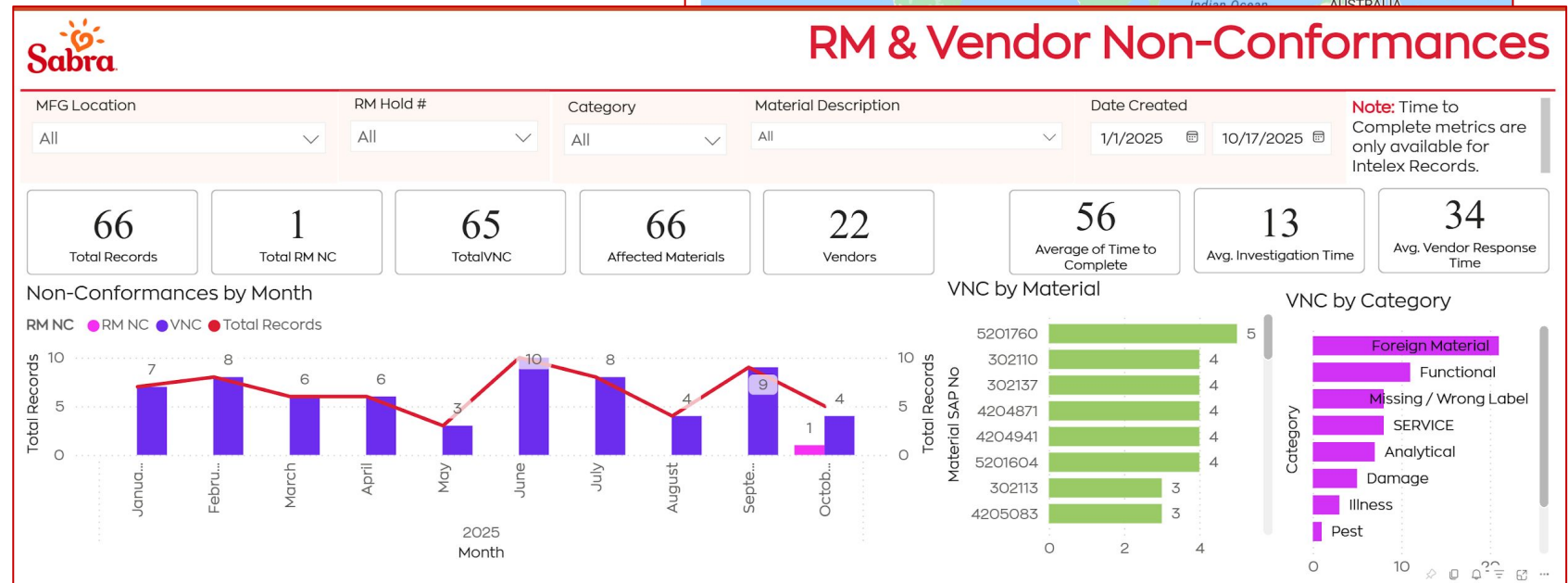
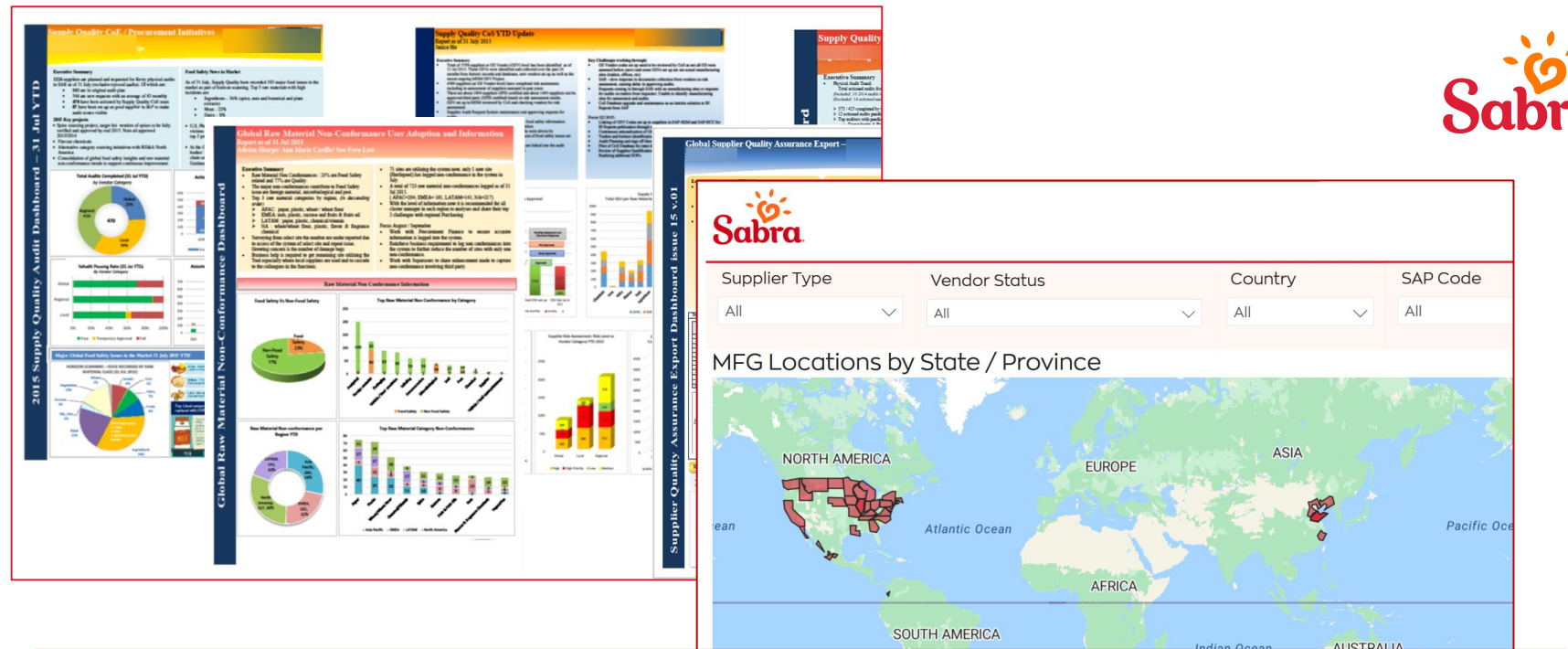
Leveraging data analytics to monitor quality metrics and drive continuous improvement

Understanding Vendor Performance

Associate the Vendor: Item: Location

Measure what you treasure

Ensure visibility

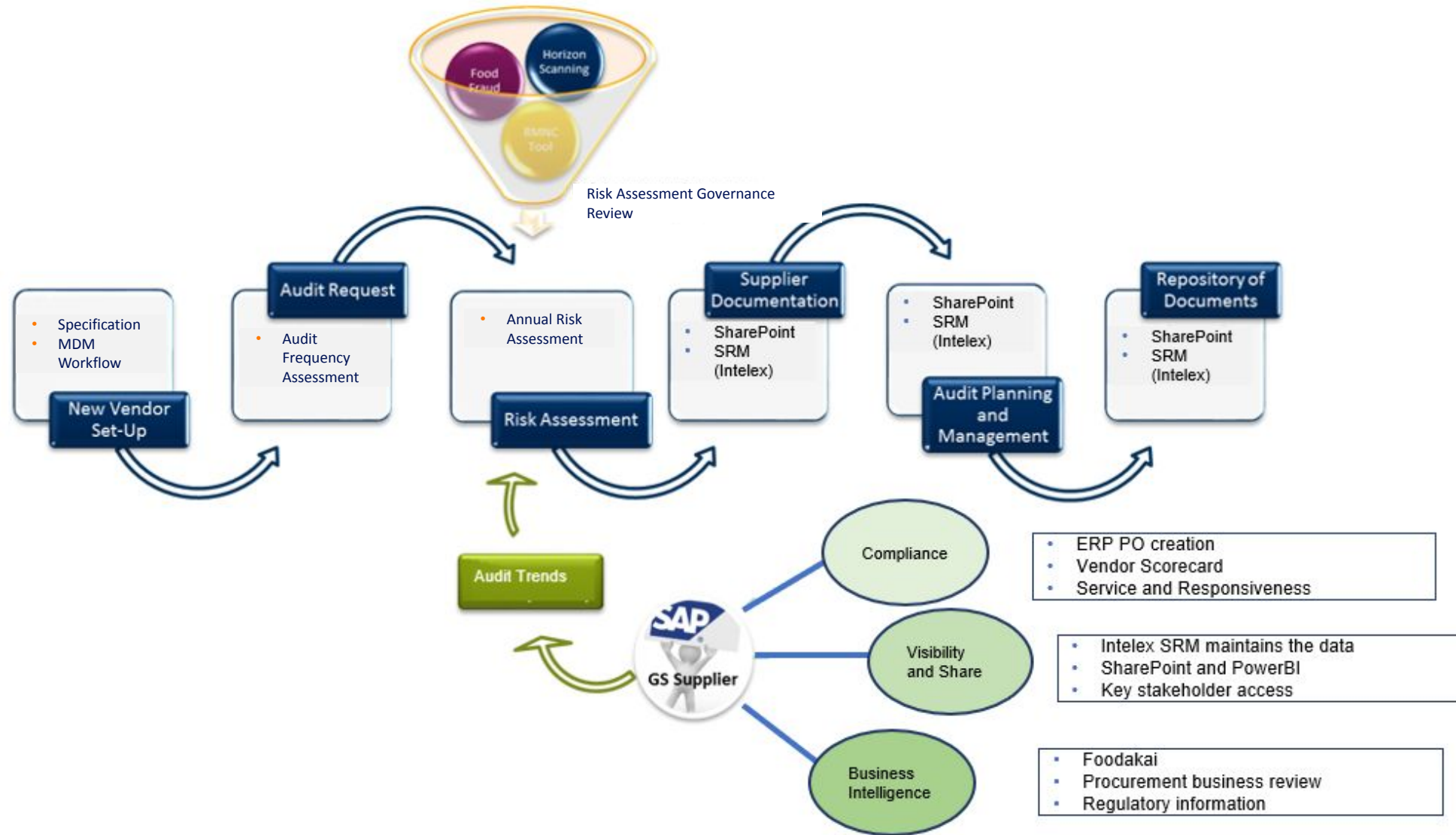


Collaborating with suppliers to maintain high-quality standards and compliance

1. By creating a clear structure and strategy for Supplier Quality Assurance, partnerships can be built.
2. Vendors can show you how their programs align to expectations.
3. Maintenance is more easily managed.



Utilizing technology to enhance traceability and transparency in supply chain processes



Developing training programs to reinforce food safety practices among supply chain personnel



Foundational Food Safety Knowledge

Training covers food safety basics, pathogens, and regulatory frameworks like FSMA and HACCP.

Role-Specific Training Modules

Modules tailored to procurement, logistics, warehousing, and production roles address specific risks.

Practical Skills and SOPs

Emphasis on cleaning, hygiene, recordkeeping, and audit preparation with digital traceability tools.

Building Food Safety Culture

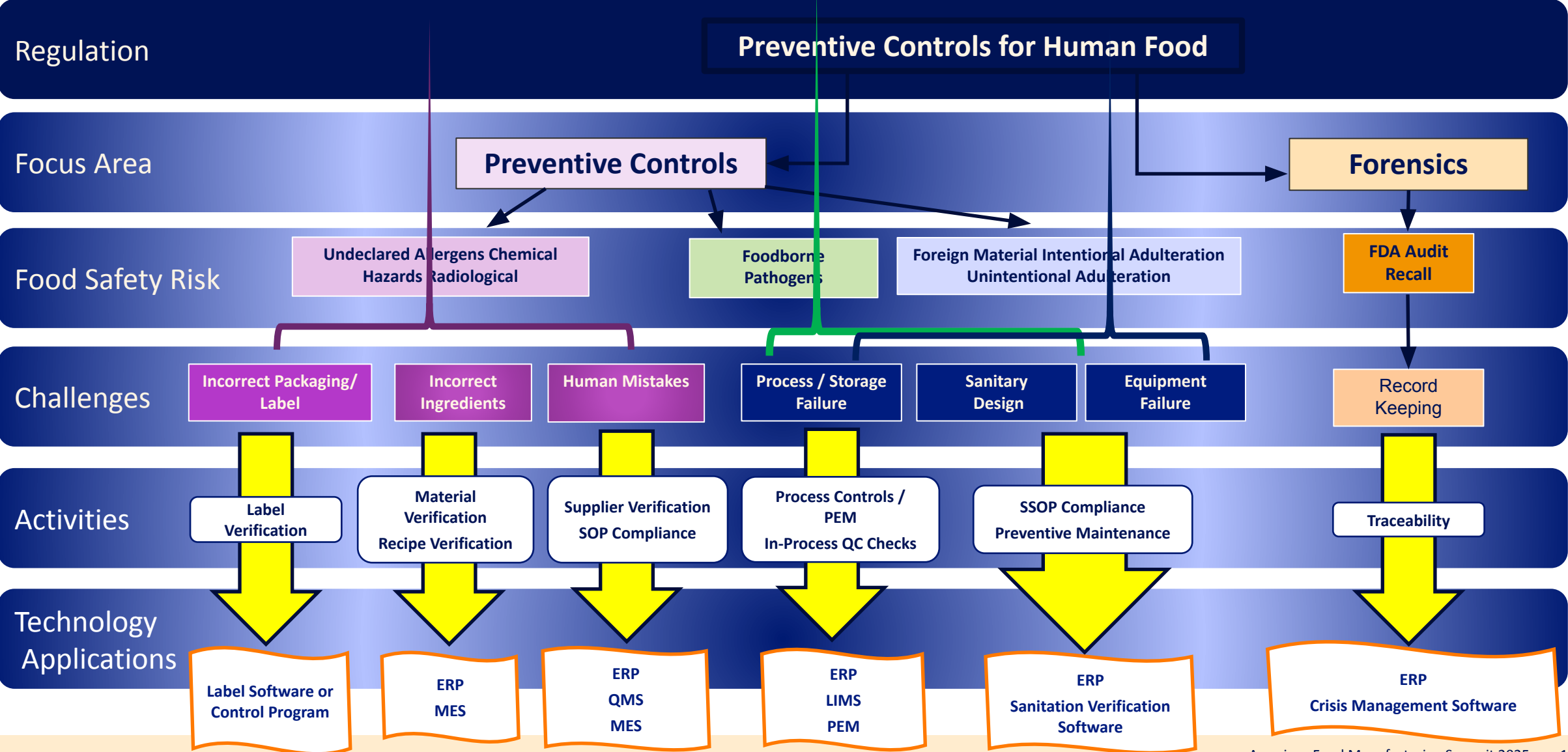
Training promotes leadership support, employee engagement, and ongoing certification for continuous improvement.



- Customizable
- Employee specific transcripts
- Roll-based training
- Coach: Verify compliance



Aligning supply chain operations with regulatory requirements and industry best practices



Sabra.

Thank you!
Questions?

